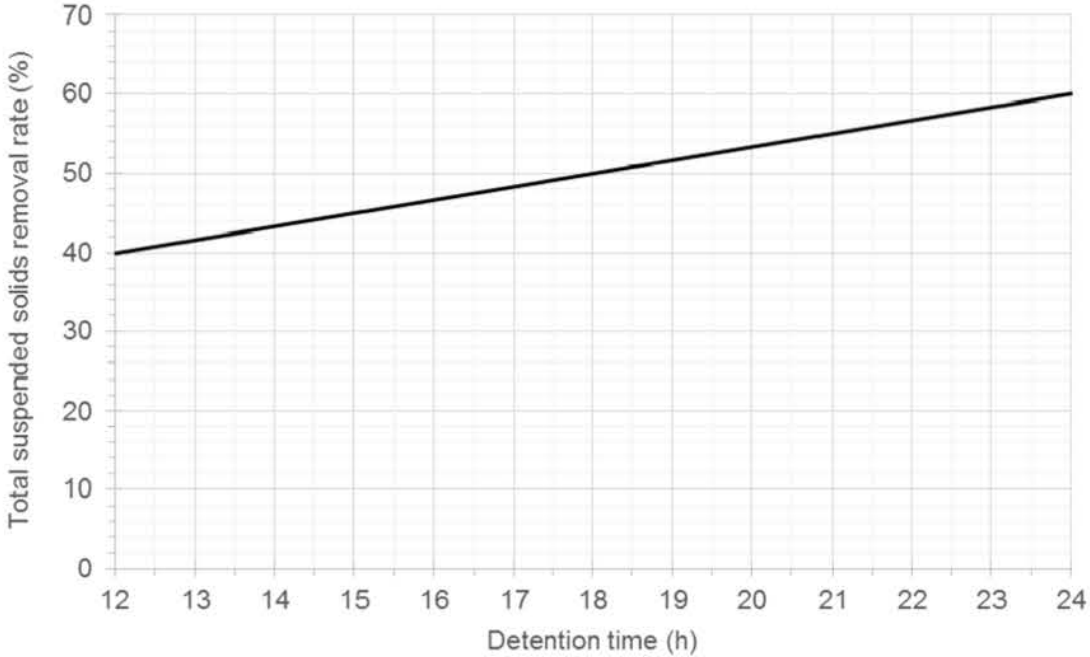
Total suspended solids removal rate (%)
70
60
50
40
30
20
10
0
12
13
14
15
16
17
18
19
20
21
22
23
24
Detention time (h)